


2.0) ERECTION:

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- 2.1 Variable effort supports rely on the freedom of movement of the spring and its compression plate; lack of adequate protection during storage, rough handling and abuse will significantly reduce the ability of the support to perform.
 - 2.2 The support should be carefully lifted into its nominated position and secured using appropriately sized fixing bolt or by welding to the supporting steelwork structure. Ensure that the spring coil is protected to avoid arc strikes or weld spatter during the welding process.
 - 2.3 Attachment to the supported pipe work is made via the hanger rod and pipe clamp in the case of suspension type supports and via the plinth in the case of compression type supports. The pipe work should be accurately adjusted to its correct elevation using either the turnbuckle or the height adjustment nut.
 - 2.4 If the pipe work is to be lagged with thermal insulation after the supports have been erected, the piston plate locking nuts, which are located above and below the piston plate on either side of the spring housing, should not be retracted from their original position i.e. in contact with the piston plate until lagging is complete.
 - 2.5 If the pipe work is to be subject to hydrostatic testing, this must take place with the piston plate locking nuts, which are located below the piston plate on either side of the spring housing, still in their original position i.e. in contact with the piston plate. Standard spring supports are designed to withstand an increased load during hydrostatic testing of up to twice the maximum load for the spring support.
 - 2.6 Due to the variable nature of these devices and the need to support the pipe work at its optimum load when operating it is necessary to either over support or under support when installing a variable and in effect pre-stress the pipe work such that during thermal expansion it moves to a neutral state of stress. This is achieved by allowing moments at anchor and terminal points to cater for the variance whilst the pipe is in the 'cold' state and has greater elastic durability.
 - 2.7 Once satisfied that the pipe work is at its correct elevation the process of 'balancing' the system can commence. If the original assessment of weight distribution was correct, the pipe has been supplied to the nominal weight, valves and lagging are at their theoretical weight and all the supports are in their correct position then it is simply a case of undoing the locking nuts and walking away! However this is rarely the case.
 - 2.8 The process of balancing the supporting system is very much an iterative one, adjustment to one support may manifest in a change at another two or three positions away. It is best to work between fixed support positions or terminal points and work towards the centre where the piping is most flexible.

- 2.9 To determine whether a support is in balance or not it is necessary to observe the piston plate locking nuts found on threaded rods running the full length of the spring canister with the piston plate sandwiched between each pair. For balance these nuts should all be relatively free to be unwound away from the piston plate leaving the support in a static, self-supporting state. If this is the case for any particular support we strongly recommend that the nuts should be wound only 5mm away from the plate at this stage. This is simply a precaution to avoid the pipe work moving far away from its set position if subsequent supports are not truly balanced.
- 2.10 If the support is not in balance then either the lower (spring side) locking nut or the upper locking nut will offer significant resistance to turning. Should it be that the lower nut will not rotate then this signifies that the dead weight is greater than the effort being provided by the support. To compensate for this it is either necessary to lower the pipe slightly by releasing the turnbuckle or lowering the load pad, or by raising the pipe slightly on adjacent supports. The intention being to release the dead weight sufficiently to release the locking nuts. For base mounted supports the height adjustment nut is found immediately below the load plinth. Should the upper nut be difficult to rotate then the opposite should be applied.
- NB. We recommend that this adjustment should not be carried out in total isolation; at least five consecutive supports should be worked on simultaneously to avoid introducing local stresses into the pipe work.
- 2.11 Subsequent supports should be balanced in the same way however it is necessary to continually check back to previous supports to ensure that the effect of changing supports towards the centre of the pipe run does not alter previously balanced supports. If this is the case then suitable adjustments should be made to overcome this and return these supports back to their correct position.
- 2.12 When all supports are floating, the locking nuts should be backed off fully to allow the system to operate correctly.
- 2.13 Where the variable effort support incorporates a limit stop (Reaction force receiver), the lower locking nuts will be positioned at a distance from the spring compression plate as shown on the support detail drawing.
- 2.14 Prior to operating the plant we recommend that all supports are checked to ensure -
- a) The locking nuts are fully retracted.
 - b) No debris has been allowed to fall into the support, especially in the spring housing.
 - c) The support is free from visual damage and fixing bolts are firmly secured.

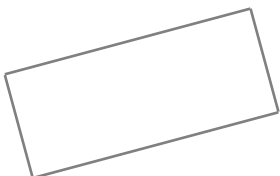
We also suggest that a cold survey after installation and hot survey during normal operation of the plant is carried out to record the installed elevation of the pipe work and the indicated setting of the supports.

3.0) MAINTENANCE:

- 3.1 Variable effort supports are designed to be maintenance free, however commonsense should prevail; threaded items require greasing at intervals to suit the environment, periodic inspections are necessary to ensure the supports have not been damaged or obstructed by such items as temporary scaffolding, additional equipment or debris that may have fallen into the unit. Protective coatings should be periodically inspected and if necessary repaired.
- 3.2 Unfortunately due to the wide- ranging environments these devices are employed in, it is impossible to compile a fully comprehensive maintenance procedure. It should be remembered that variable effort supports are mechanisms and the health and longevity of the piping system depends on the reliable operation of the pipe supports.

4.0) STORAGE:

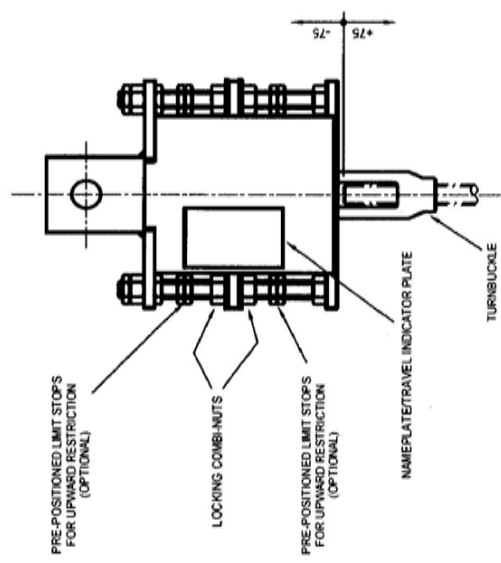
- 4.1 Supports should be handled with care and stored in a dry and dust free environment, preferably off the floor and under cover.



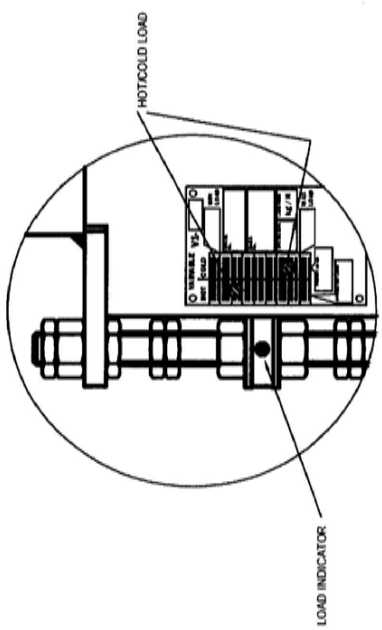
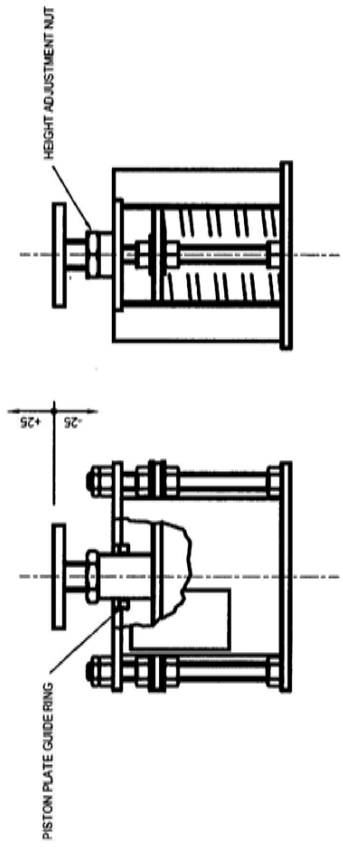


REVISIONS

SUSPENSION TYPE VARIABLE EFFORT SUPPORT



COMPRESSION TYPE VARIABLE EFFORT SUPPORT



LOCATION PLAN

CUSTOMER: SEE CLIENT SPECIFICATION
 PROJECT:
 PIPE SYSTEM:
 CUSTOMER ORDER NO.:
 PART NUMBER:
 FINISH:
 THREAD FORM:
 SCALE:
 ISO-COARSE-METRIC NTS

TITLE	VARIABLE EFFORT SUPPORT	DRAWN	M. HOLDEN	DATE	17.04.98
SUPPORT MARK No		CHECKED		DATE	
No ASSEMBLES	DRAWING No	VARIABLE PARTS			REV 4